

## TECHNICAL DATA SHEET

### My-T-Bond® 2216

July 2016



**METLOK PRIVATE LIMITED**  
(An ISO 9001 Certified Company)  
W-27, M.I.D.C., Industrial Area,  
Kalmeshwar – 441501, Nagpur

#### Product Description

My-T-Bond® 2216 is a Chloroprene based automotive body repair sealer which cures at room temperature. It is a non sag product with high durability and good elasticity.

#### Physical Properties

Chemical Type	: Rubber based
Appearance	: White Paste
Specific Gravity @ 25°C	: 1.25
Viscosity, Brookfield, At 25±2°C, Spindle #7; Speed 2.5 r.p.m.	: 5,00,000- 6,00,000 cP
ASTM D1084	
Lap Shear Strength After, 7 days ;	: ≥6 Kg/cm <sup>2</sup>
ASTM D1002	
Hardness Shore A	: 28
ASTM D2240	
Solid Content	: 62 %

#### Directions for use

1. All surfaces should be clean and free of contaminants. If necessary, clean surfaces with solvent.
2. Apply the adhesive to the surface to be bonded.
3. Apply manually as a continuous bead to one surface of the flange.
4. Low pressures may be used when testing to confirm a complete seal immediately after assembly and before curing.
5. Clean excess adhesive

#### Storage

- ❖ Store Product in a cool, dry location in unopened containers at room temperature and should preferably be stored at 25±2 °C.
- ❖ Shelf life 6 months from date of manufacture if stored in above mentioned conditions
- ❖ The product is inflammable. Keep away from heat sources and naked flames, spark, etc.
- ❖ To prevent contamination of unused product, do not return any used material to its original container

#### Note

All statements, technical information and recommendations set forth herein are based on tests which Metlok Private Limited, believes to be reliable. However, Metlok Private Limited does not guarantee their accuracy or completeness. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In no case will Metlok Private Limited be liable for direct, consequential economic or other damages.

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